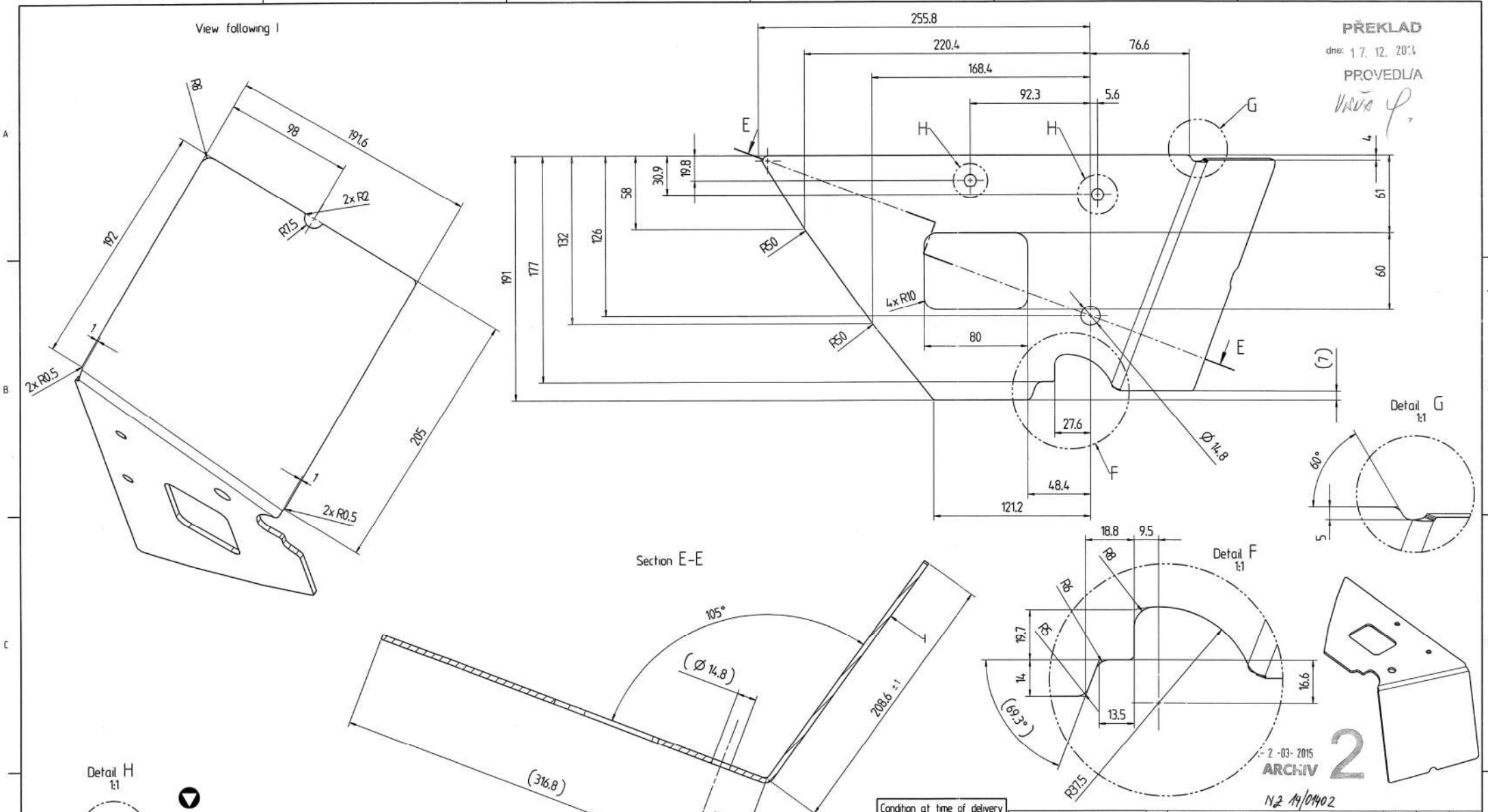

PŘEKLAD
dne: 17. 12. 2014
PROVEDL/A
VAŇA

2 -03- 2015
ARCHIV 2
NZ 14/01402

Shape for metal insert M6
Cotation and tolerances according to technical specification N° : 003 804 12 03

KÓTOVÁNÍ A TOLERANCE DLE TECH. SPECIFIKACÍ

TLOUŠŤKA MAT. NEKÓT. RADIUSY RADIUS OHYBU

KRIT. PARAMETRY

Critical parameters

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 4
- Bend radii : R = 4

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

02

LASER cutting tolerances

NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified

≤ 30	30< ≤ 120	120< ≤ 400	400< ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

+0.5 / -0.5

First angle projection

General tolerance (GT) in mm

Size range	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	> 1000
GT coarse					
L	1	2	2	3	4
∢	1	2	4	6	

Lengths (L) and angle (∢, ∠) = ± GT

Tolerance Symbols ISO 1101

- ○ roundness = 1/2ø-Tol.
- ⏥ straightness/flatness = GT
- ◎ concentricity/run out = GT
- ⌯ symmetry = GT
- / / parallelism = GT
- ⊕ position = GT

Languages: en,fr

Index	alteration	Change no	Fit	Toler.
02	Oiled --> oiled permissible	T48720		

Inspection dim.
Auxiliary dim. ( )

	Date	Name
Drawn	10.12.2013	J.Fonteny
Checked	13.12.2013	F.Proust
Authd	20.12.2013	R.Pelletier
M.check.	13.1.2014	J.LeCesne

Material: S235JR following EN10025-2
Blank no:
Title: support front left
Weight: in kg 2.4
PROD.
Scale 1:2
Drawing number / / 11914010905
Sheet: 1 of: 1
Repl.
Orig.

Confidential document
Refer to protection notice ISO 16016

Released

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